

# PACE

BUILDING ENVELOPE REPRESENTATIVES



## Helping You Connect the Dots:

- Exterior Envelope Design (BOD) Packages
- Dew Point & Hygrothermal Analysis
- Fenestration Wind Loading Analysis
- Exterior Envelope Reviews for:
  - Air & Water Barrier Continuity & Compatibility
  - Energy Code Compliance
  - NFPA 285 Compliance
- Specification Assistance
- Detail Assistance

# ***PACE***

BUILDING ENVELOPE REPRESENTATIVES

## **BUILDING ENCLOSURE – IBC & IECC 2018 TO 2021 + LOCAL ISMS**

**COURSE #PACEBE2018TO2021**

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Provider #40107994

# COURSE DESCRIPTION

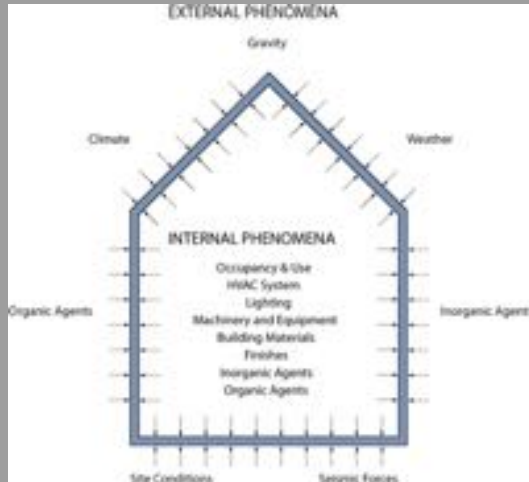


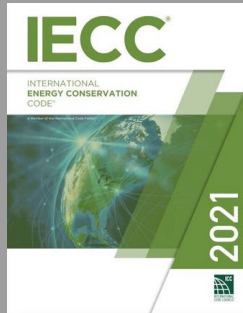
Image Credit: Whole Building Design Guide

The Building Envelope is the system or assembly of components that provides environmental separation between the conditioned space and the exterior environment. This course will provide attendees with a general overview of building envelope science, impacts, functions, and evolution. The definition and key concepts for the four primary control layers (e.g., water, air, thermal & vapor) will be explained. Changes from IECC 2018 to 2021 will be reviewed in detail, including applicable local amendments and stretch codes. Assembly solutions & best practices for achieving high performance and resilient wall systems will also be reviewed.

# LEARNING OBJECTIVES

After attending this session attendees should be able to:

- Identify and understand primary building envelope systems and functions
- Understand how building envelope systems have changed
- Understand changes in code requirements for building envelopes from 2018 to 2021 I-Codes
- Identify applicable local amendments and stretch codes
- Implement current best practices for high performance & resilient building envelopes in their current projects



**Exterior Wall:** A wall, bearing or nonbearing, that is used as an enclosing wall for a building, other than a *fire wall*, and that has a slope of 60 degrees or greater with the horizontal plane.

**Exterior Wall Covering:** A material or assembly of materials applied on the exterior side of *exterior walls* for the purpose of providing a weather-resisting barrier, insulation or for aesthetics, including but not limited to, *veneers*, siding, exterior insulation and finish systems, architectural *trim* and embellishments such as *cornices*, soffits, facias, gutters and leaders.

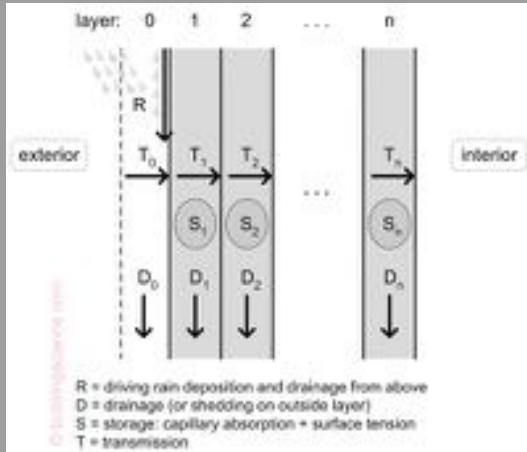
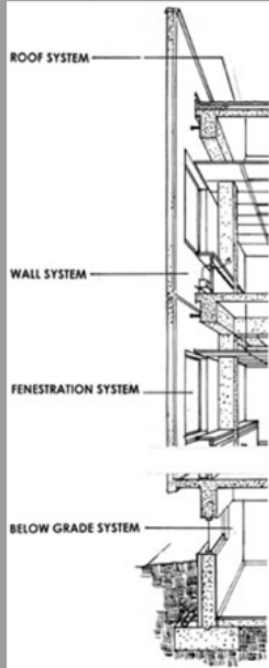


Image Credit: Building Science Corporation

**Exterior Wall Envelope:** A system or assembly of *exterior wall* components, including *exterior wall* covering materials, that provides protection of the building structural members, including framing and sheathing materials, and conditioned interior space, from the detrimental effects of the exterior environment.

**Building Thermal Envelope:** The basement walls, exterior walls, floors, ceilings, roofs and any other building element assemblies that enclose conditions space or provide a boundary between conditioned space and exempt or unconditioned space.



- Roof Systems
- Above Grade Opaque Wall Systems
- Fenestration Systems
- Below Grade Wall Systems
- Base Floor Systems

*Image Credit: Whole Building Design Guide*



Image Credit: Whole Building Design Guide

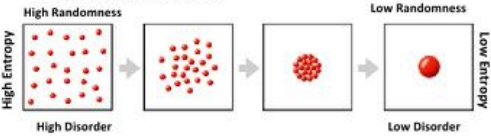
- Resist Forces
- Provide Safety
- **Liquid Water Control**
- **Air Control**
- **Thermal Control**
- **Water Vapor Control**
- Daylight Control
- Beauty
- Noise Control
- ...



## The Second Law of Thermodynamics

**What is Entropy**

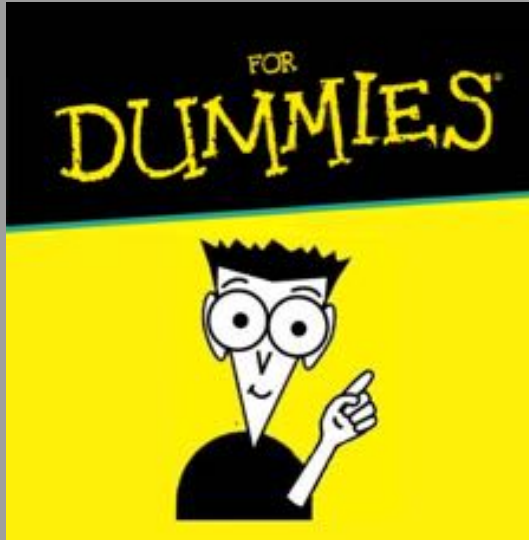
- \* A measurement of the **degree of randomness** of energy in a system.
- \*The lower the entropy the more ordered and less random it is, and vice versa.



Examples: gallon of gas, prepared food, sunlight have low entropy. When these are "used" their entropy increases

Mingus, C. (2005, April 15). Two opposing types of order. Retrieved from [http://www.everythingforever.com/1st\\_order3.htm](http://www.everythingforever.com/1st_order3.htm)

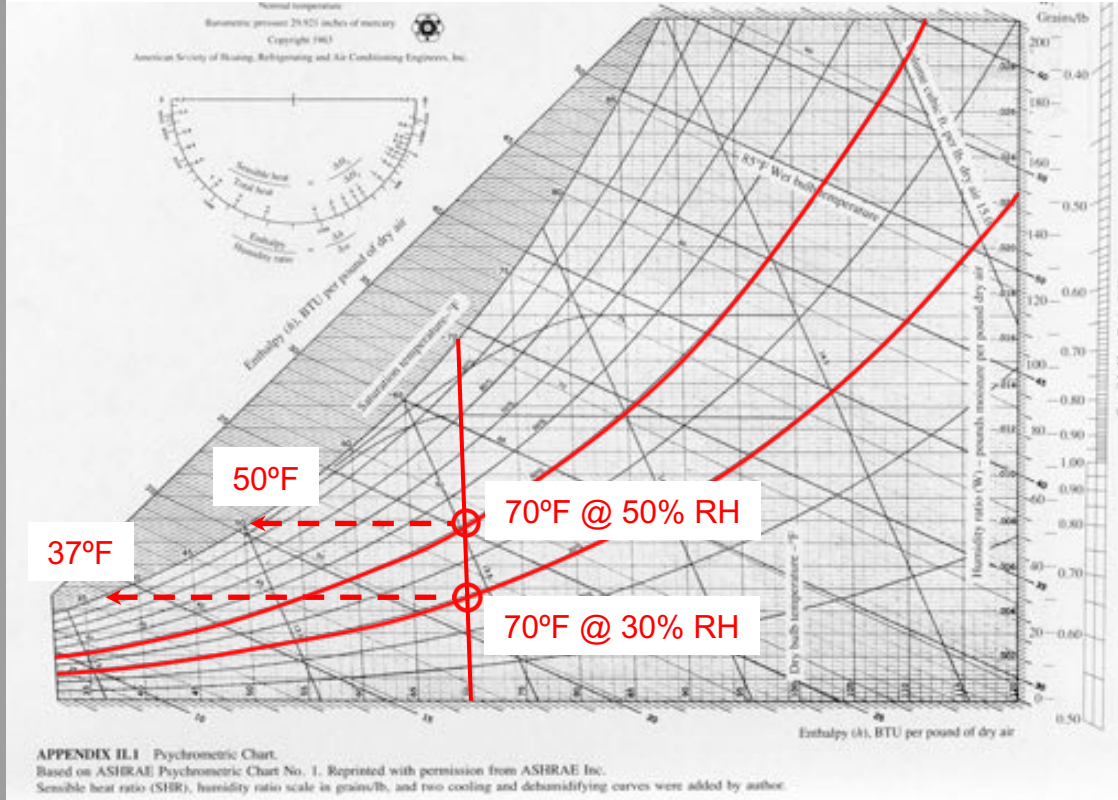
The second law of thermodynamics is an expression of the universal principle of dissipation of kinetic and potential energy observable in nature. The second law is an observation of the fact that over time, differences in temperature, pressure, and chemical potential tend to even out in a physical system that is isolated from the outside world.



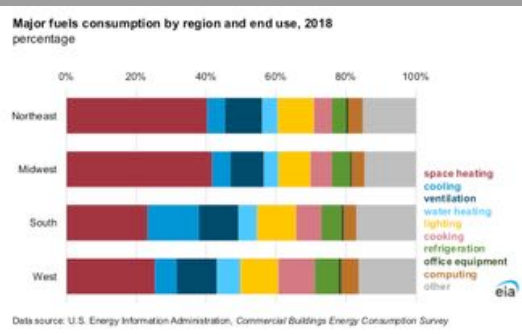
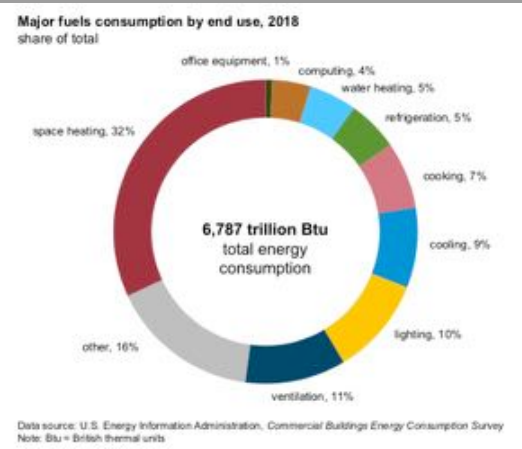
## The Second Law Simplified:

- Heat seeks cold
- Warm air rises
- Cold air sinks
- Water vapor moves from high to low pressure
- Air moves from high to low pressure
- Gravity acts down

## The Psychrometric Chart



# WHY IMPROVE THE BUILDING ENVELOPE?



## The Envelope's Impact

- Buildings account for  $\approx 28\%$  of our total energy use and  $\approx 27\%$  of our total carbon emissions
- Commercial buildings account for  $\approx 50\%$  of the energy use of all buildings
- The building envelope influences  $\approx 51\%$  of the energy end use of commercial buildings
- The building envelope of commercial buildings influences  $\approx 7\%$  of our total energy use!!
- Peak heating demand and renewable energy production are not coincident

Image Credits: US Energy Information Administration

# WHY IMPROVE THE BUILDING ENVELOPE?



- It works 24/7/365
- It is one of the longest service life components of a building
- It is a passive system
  - Contributes to passive sustainability and resilience
- Improved performance will reduce peak loads
- Improved performance can potentially allow for the reduction or elimination of active systems

# WHAT'S CHANGED?



- System Complexity
- Material Properties
- Indoor Design Conditions



## System Complexity

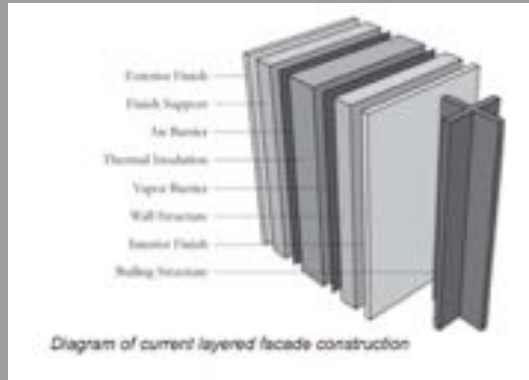


Image Credit: Payette Research

- Increased thermal resistance
- Change in permeability of inner & outer layers
- Sensitivity of materials used
- Moisture storage & redistribution capacity of materials
- Increase number of layers (*3D airflow networks*)

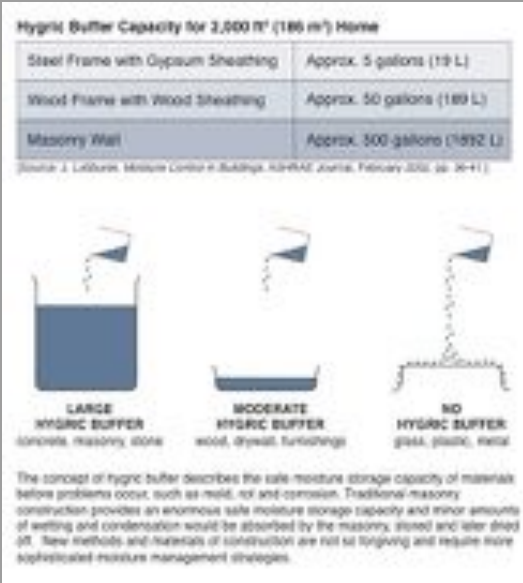


Image Credit: Whole Building Design Guide

## Material Properties

- Framing (*wood & rocks to steel*)
- Sheathing (*wood to OSB or Gypsum*)
- Cladding (*wood & rocks to composites*)
- Interior Finish(s) (*nothing to vinyl wall covering*)



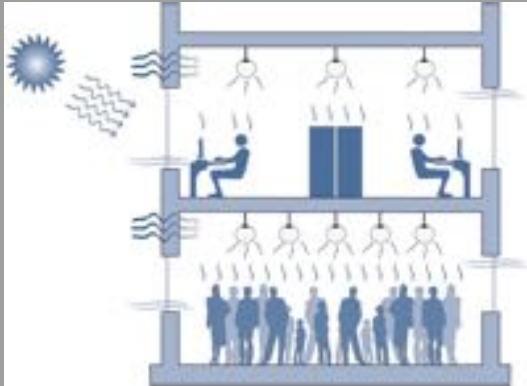


Image Credit: Whole Building Design Guide

## Indoor Design Conditions

- Air Conditioning
- More stringent occupant comfort expectations
- Ventilation
- Materials Properties



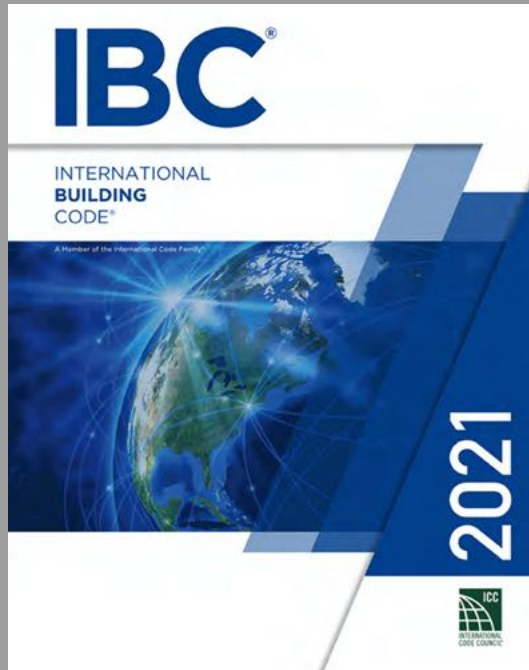
**Water Control Layer:** A system that controls the passage of liquid water even after long or continuous exposure to moisture.

**Water-Resistive Barrier:** A material behind an *exterior wall covering* that is intended to resist liquid water that has penetrated behind the exterior covering from further intruding into the *exterior wall assembly*.



## Common Water Control Layer Materials

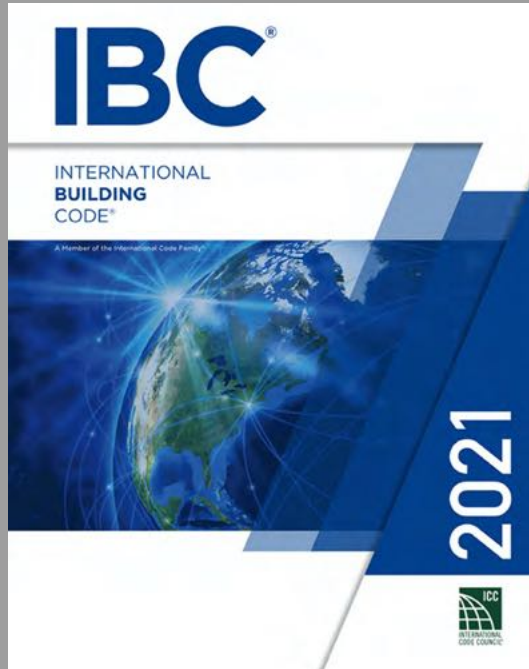
- Self-adhered membranes
- Fluid-applied membranes
- Building wraps (e.g., Tyvek)
- Integral with sheathing
- Rigid Foam Insulations



## Chapter 14 – Exterior Walls

**Section 1402.2 Weather Protection:** Exterior walls shall provide the building with a weather-resistant *exterior wall envelope*. The exterior wall envelope shall include flashing, as described in Section 1405.4. The exterior wall envelope shall be designed and constructed in such a manner as to prevent the accumulation of water within the wall assembly by providing a *water-resistive barrier* behind the exterior veneer, as described in Section 1404.2, and a means for draining water that enters the assembly to the exterior.

**1402.5 Water-Resistive Barriers:** Exterior walls on buildings of Type I, II, III or IV construction that are greater than 40 feet in height above grade plane and contain a combustible *water-resistive barrier* shall be tested in accordance with and comply with the acceptance criteria of NFPA 285.\*



**1403.2 Water-resistive barrier:** Not fewer than one layer of *water-resistive barrier* material shall be attached to the studs or sheathing, with flashing as described in Section 1404.4, in such a manner as to provide a continuous *water-resistive barrier* behind the exterior wall *veneer*.

- WRB materials shall comply with ASTM D226 (#15 felt), ASTM E2556 Type I or II (building wrap), ASTM E331 (performance test), or other approved materials (TBD)

**1404.4 Flashing:** Flashing shall be installed in such a manner so as to prevent moisture from entering the wall or to redirect it to the surface of the exterior wall finish or to a *water-resistive barrier*...

- Self-adhered flashing shall comply with AAMA 711
- Fluid applied flashing shall comply with AAMA 714



## **Problem Statement:**

“80% of all construction problems are related to water.”\*

Water intrusion accounts for more than 70% of construction litigation. Approximately 65% of this litigation is due to construction workmanship, 25% design deficiencies, and 10% material failures.

## Key Concepts:

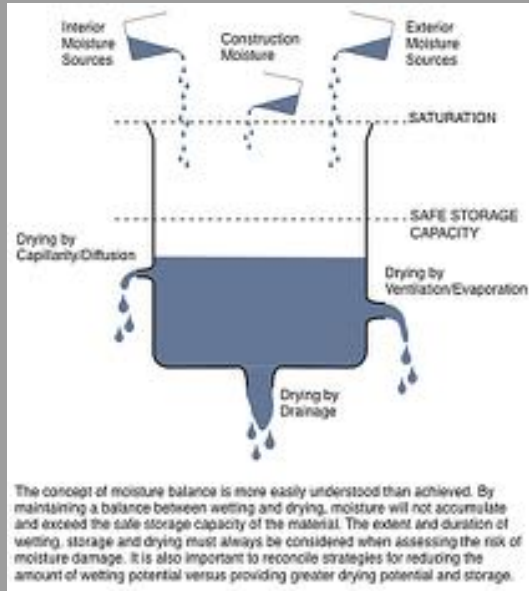


Image Credit: Whole Building Design Guide

- The quality of the water control material or system should be directly proportional to the consequence of the failure
- Specify water control systems, not materials
- Mind material compatibility
- Approximately 90% of water that hits the cladding of a ventilated rainscreen is drained at the cladding layer
- Reduce wetting commensurate with drying
- Don't forget the end-dams



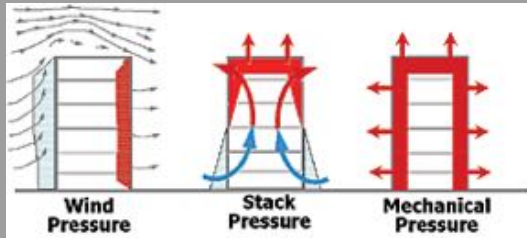
## Massachusetts Amendments - Base Code:

- None

## Massachusetts Amendments – Stretch Code:

- None





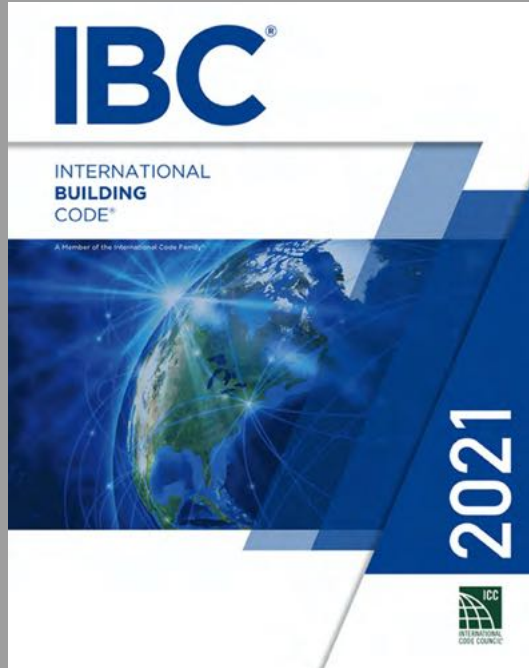
***Air Control Layer:*** A system that is the primary boundary that separates indoor (conditioned) air and outdoor (unconditioned) air. In multi-unit/townhouse/apartment construction the air control layer also separates the conditioned air from any given unit and adjacent units. Air control layer systems also typically define the location of the pressure boundary of the building enclosure.

***Air Barrier:*** One or more materials joined together in a continuous manner to restrict or prevent the passage of air through the *building thermal envelope* and its assemblies.

## Common Air Control Layer Materials



- Self-adhered membranes
- Fluid-applied membranes
- Spray foam
- Closed cell rigid foam insulation (e.g., XPS)
- ½" Gypsum board / gypsum sheathing
- Any material with an air permeability  $\leq 0.004 \text{CFM/ft}^2$  @ 75Pa



## Chapter 13 – Energy Efficiency

**Section 1301.1.1:** Buildings shall be designed and constructed in accordance with the *International Energy Conservation Code*. (i.e., IECC 2021)



## Section C402 - Building Envelope Requirements

**C402.5 Air leakage – Thermal Envelope:** The *building thermal envelope* shall comply with Sections C402.5.1 through C402.5.11.1. **OR** shall be tested in accordance with ASTM E 779 (or AHJ approved equivalent) at a pressure differential of 0.3 inches water gauge (w.g.) (75 Pa) and have a tested air leakage rate not greater than 0.40 cfm/ft<sup>2</sup> (0.02 L/s • m<sup>2</sup>).

**C402.5.1 Air barriers:** A continuous air barrier shall be provided throughout the *building thermal envelope*. The continuous air barriers shall be located on the inside or outside of the building thermal envelope, located within the assemblies composing the building thermal envelope, or any combination thereof. The air barrier shall comply with Sections C402.5.1.1 and C402.5.1.2.



## C402.5.1.1 Air Barrier Construction:

- The air barrier shall be continuous for all assemblies that are the thermal envelope of the building and across the joints and assemblies.
- Air barrier joints and seams shall be sealed, including sealing transitions in places and changes in materials. The joints and seals shall be securely installed in or on the joint for its entire length so as not to dislodge, loosen or otherwise impair its ability to resist positive and negative pressure from wind, stack effect and mechanical ventilation.
- Penetrations of the air barrier shall be caulked, gasketed or otherwise sealed in a manner compatible with the construction materials and location.



## C402.5.1.2 Air Barrier Compliance:

- Group R and I occupancies shall meet provisions of Section C402.5.2 (0.30 cfm/ft<sup>2</sup> @ 50 Pa)
- All other occupancies shall meet provisions of Section C402.5.3 (0.40cfm/ft<sup>2</sup> @ 75 Pa)

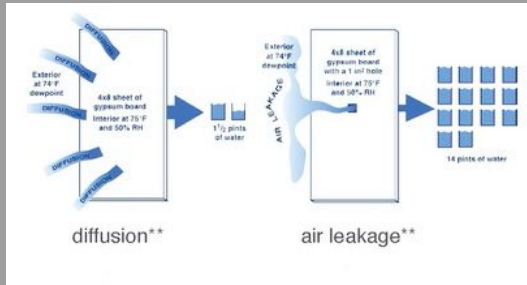
**C402.5.1.3 Materials:** Materials with an air permeability no greater than 0.004 cfm/ft<sup>2</sup> (0.02 L/s • m<sup>2</sup>) under a pressure differential of 0.3 inches water gauge (w.g.) (75 Pa) when tested in accordance with ASTM E 2178... Some materials are preapproved (e.g., GWB, OSB, fully grouted CMU, single-ply roof membrane, etc.)

**C402.5.1.4 Assemblies:** Assemblies of materials and components with an average air leakage not to exceed 0.04 cfm/ft<sup>2</sup> (0.2 L/s • m<sup>2</sup>) under a pressure differential of 0.3 inches of water gauge (w.g.)(75 Pa) when tested in accordance with ASTM E 2357, ASTM E 1677 or ASTM E 283... Select assemblies are preapproved (e.g., sealed CMU walls & ½” thick stucco)

## Problem Statement:

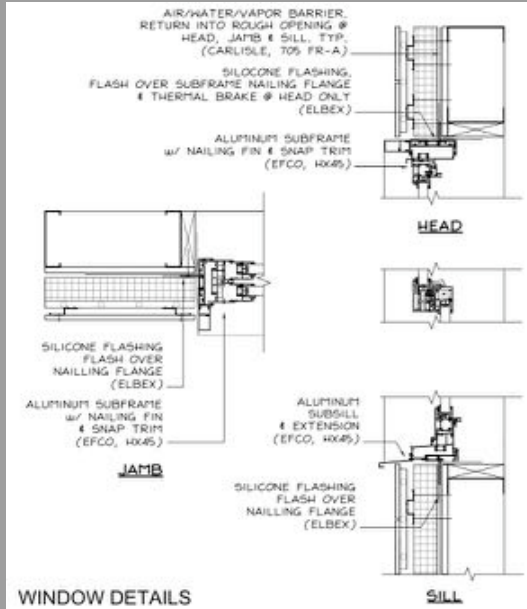
Uncontrolled air movement can significantly reduce the performance of a building. It can account for:

- over 30% of the energy use of a building
- 10-100 times more vapor migration than due to vapor diffusion
- Reduced material life
- Microorganism growth



*Image Credit: Building Science Corporation*

## Key Concepts



- The air control layer can be located anywhere within the building thermal envelope
- The air control layer must be continuous and have the ability to resist positive and negative air pressures
- Specify an air barrier system, not just materials
- The devil is in the details. Continuity is critical.
- Air tightness helps with IAQ & moisture management



**IDER**

### Summary – 3 Energy Code options:

The three proposals include an update to the stretch code alongside the new specialized stretch option for Multifamily.

| Base Code<br>(2009 Edition of MA<br>Building Code)  | Stretch Code<br>(Optional)  | Specialized Opt-In<br>(New Code Option)   |
|---|---|---|
| <ul style="list-style-type: none"><li>• New buildings in towns and cities that have not adopted a stretch code</li><li>• All commercial</li><li>• 2021 update effective in 2022</li></ul> | <ul style="list-style-type: none"><li>• New buildings in towns and cities that adopted, including all green communities</li><li>• 2015 commercial</li><li>• 2021 update effective in 2022</li></ul> | <ul style="list-style-type: none"><li>• New buildings in towns and cities that choose to opt into the code</li><li>• Available for adoption in 2022</li></ul> |

## Massachusetts Amendments - Base Code:

- None

## Massachusetts Amendments – Stretch Code:

- Adds new Section C402.5.1.1
  - Adds additional detailing and documentation requirements.
  - Requires identification of testing locations and field inspection plan.
- Renumbers sections for air barrier material, assembly and performance verification requirements
- Reduces maximum allowable air leakage to 0.35 cfm/ft<sup>2</sup> @ 75 Pa.
- Requires air tightness verification testing

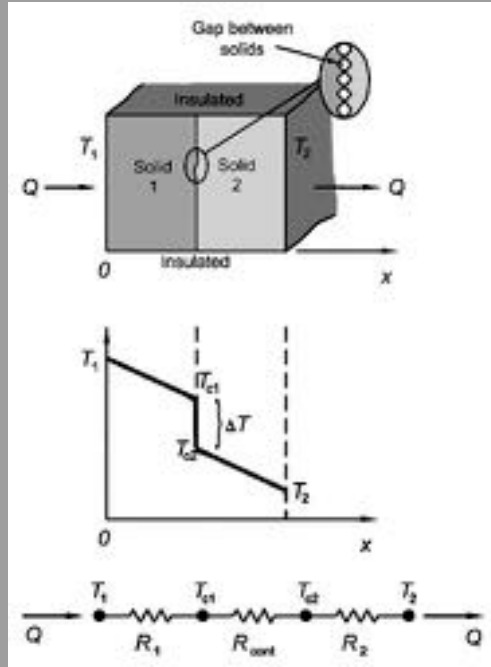


**Thermal Control Layer:** The component or components (i.e., insulation) that are designed and installed in an assembly to control the transfer of thermal energy (i.e., heat).

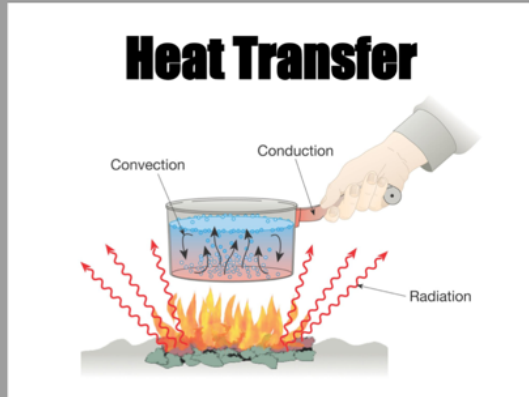
**R-Value:** Quantitative measure of a material resistance to heat flow for a unit temperature difference and a unit area. As R-value increases, conduction through a material decreases for the same temperature difference.

**U-Value:** A quantitative measure of heat flow or conductivity; the reciprocal of R-value. While building scientists will use R-values for measures of the resistance to heat flow for individual building materials, U-factor is usually used as a summary metric for heat transfer through building assemblies.

**Continuous Insulation (CI):** Insulation that is continuous across all structural members without thermal bridges other than fasteners and service openings.\*



## Methods of Heat Transfer



**Conductive Heat Flow:** The flow of heat through direct molecular contact, either through a single material or through multiple materials.

**Convective Heat Flow:** The flow of heat by molecules (either liquid or gas) via a change in their heat content.

**Radiation:** The transfer of heat by electromagnetic waves through a gas (or vacuum), and requires a line of sight between the source and the contact surface.

## Common Insulation Materials



- Fiberglass Batt
- Rigid Extruded Polystyrene (XPS) Foam
- Rigid Polyisocyanurate Foam
- Mineral Fiber Board & Batt
- Spray Foam
- Blown Cellulose
- Structural Insulated Sheathing

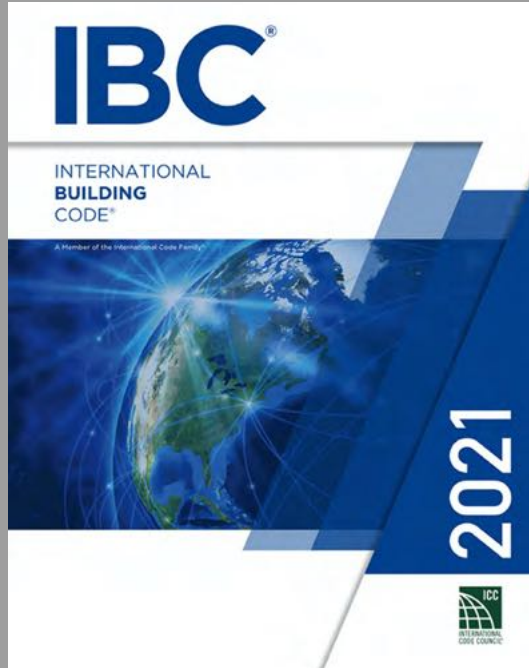
## R-Value per Inch of Common Insulation Materials

$$R = \frac{F^{\circ} \times \text{ft}^2 \times \text{hr}}{\text{BTU}}$$

imperial units

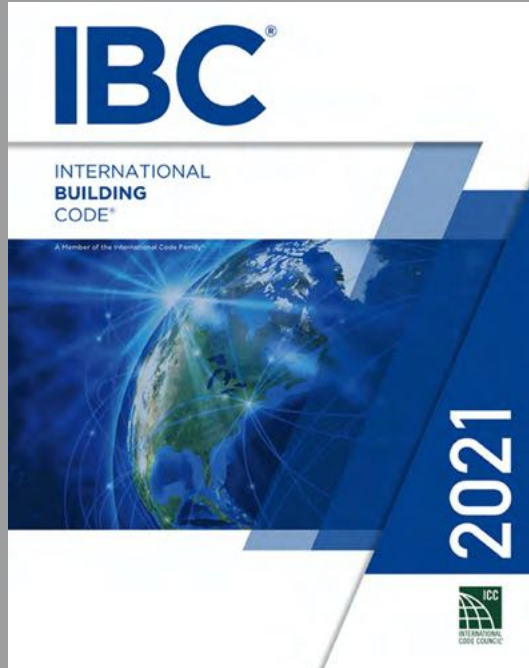
| <u>Material</u>              | <u>R-Value/Inch</u> |
|------------------------------|---------------------|
| Fiberglass Batt              | ≈R-3.6              |
| Extruded Polystyrene (XPS)   | ≈R-5.0              |
| Foil Faced Polyisocyanurate  | ≈R-6.5              |
| Mineral Fiber                | ≈R-4.2              |
| Spray Foam (closed cell)     | ≈R-6.4              |
| Spray Foam (open cell)       | ≈R-4.1              |
| Blown Cellulose (dense pack) | ≈R-3.8              |

*R-Value at 75°F mean temp. per ASTM C 518*



## Chapter 13 – Energy Efficiency

**Section 1301.1.1:** Buildings shall be designed and constructed in accordance with the *International Energy Conservation Code*. (i.e., IECC2021)



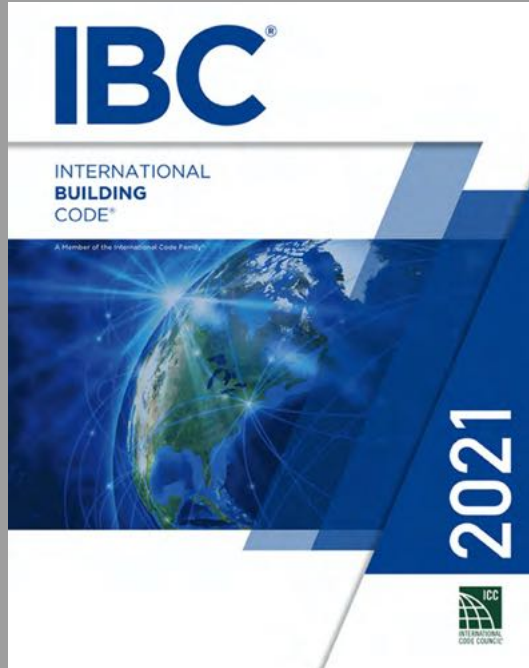
## Chapter 26 – Plastic

### Section 2603 Foam Plastic Insulation

**2603.4 Thermal barrier:** Except as provided for in Sections 2603.4.1 and 2603.9, foam plastic shall be separated from the interior of a building by an approved thermal barrier of 1/2-inch (12.7 mm) *gypsum wallboard* or a material that is tested in accordance with and meets the acceptance criteria of both the Temperature Transmission Fire Test and the Integrity Fire Test of NFPA 275.

**2603.5 Exterior walls of buildings of any height:** Exterior walls of buildings of Type I, II, III or IV construction of any height shall comply with Sections 2603.5.1 through 2603.5.7... Exterior walls of buildings of Type V construction shall comply with Sections 2603.2, 2603.3 and 2603.4.





**2603.5.4 Flame spread and smoke-developed indexes:** Foam plastic insulation, exterior coatings and facings shall be tested separately in the thickness intended for use, but not to exceed 4 inches (102 mm), and shall each have a flame spread index of 25 or less and a smoke-developed index of 450 or less as determined in accordance with ASTM E 84 or UL 723.

**2603.5.5 Vertical and lateral fire propagation:** The exterior wall assembly shall be tested in accordance with and comply with the acceptance criteria of NFPA 285.

Exceptions for one-story buildings &/or protected insulation.

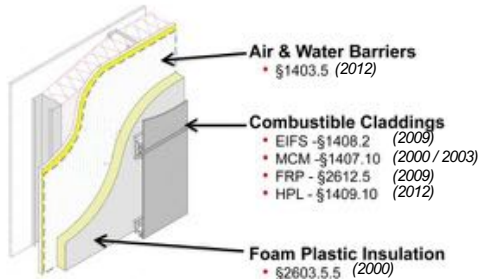
**2603.5.7 Ignition:** Exterior walls shall not exhibit sustained flaming where tested in accordance with NFPA 268. Where a material is intended to be installed in more than one thickness, tests of the minimum and maximum thickness intended for use shall be performed.

Exceptions for select cladding materials.

## What is NFPA 285?

- A means to evaluate flame propagation of an exterior wall assembly exposed to a “typical” fire scenario
- An assembly test, not a component test
- Two-story test wall assembly
- 30 minute test duration (window burner after 5 mins.)
- Evaluates exterior, core and internal vertical &/or lateral flame propagation
- A pass/fail for flame &/or heat propagation

### IBC 2021 NFPA 285 Requirements





## Chapter 4 – Commercial Energy Efficiency

**C401.2 Application.** Commercial buildings shall comply with Section C401.2.1 or C401.2.2:

### C401.2.1 International Energy Conservation Code

1. Prescriptive Compliance. ... compliance with Sections C402 through C406 and C408.
2. Total Building Performance. ...compliance with Section C407.

**C401.2.2 ASHRAE 90.1.** ...comply with requirements of ASHRAE 90.1

**C401.3 Thermal Envelope Certificate.** A permanent thermal envelope certificate shall be completed by an *approved* party.

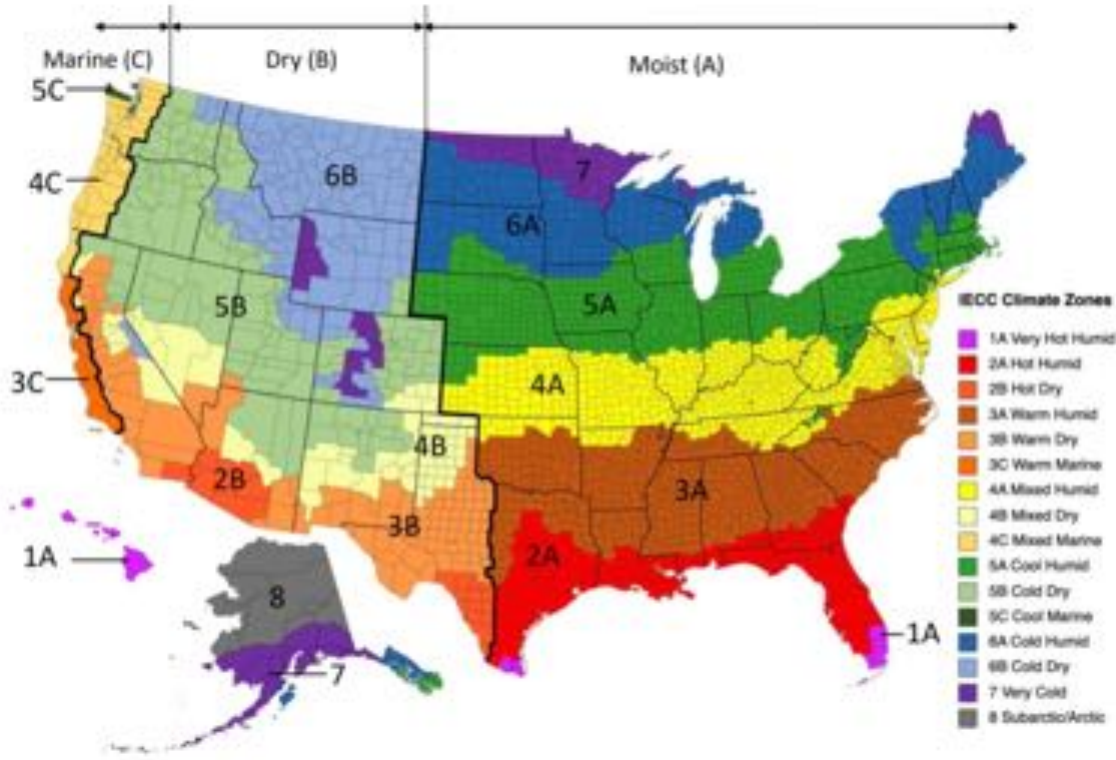


## Section C402 Building Envelope Requirements

**C402.1 General (Prescriptive):** Building *thermal envelope assemblies* for buildings that are intended to comply with the code on a prescriptive basis, in accordance with the compliance path described in Item 1 (i.e., IECC 2021) of Section C401.2.1, shall comply with the following:

- The opaque portions of the building thermal envelope shall comply with the specific insulation requirements of Section C402.2 and the thermal requirements of either the *R*-value-based method of Section C402.1.3; the *U*-, *C*- and *F*-factor-based method of Section C402.1.4; or the component performance alternative of Section 402.1.5.
- Fenestration in building envelope assemblies shall comply with Section C402.4.

# THERMAL CONTROL LAYER



# THERMAL CONTROL LAYER

| IECC 2021 - TABLE C402.1.3<br>OPAQUE THERMAL ENVELOPE INSULATION COMPONENT MINIMUM REQUIREMENTS, R-VALUE METHOD |   |   |   |   |   |   |
|---|---|---|---|---|---|---|
| CLIMATE ZONE  | 5 AND MARINE 4                              |   | 6   |   | 7   |   |
|   | All Other                                   | Group R                                     | All Other                                   | Group R                                     | All Other                                   | Group R                                     |
| <b>Roofs</b>  |   |   |   |   |   |   |
| Insulation Entirely Above Roof Deck   | R-30ci                                      | R-30ci                                      | R-30ci                                      | R-30ci                                      | R-35ci                                      | R-35ci                                      |
| Attic and Other   | <b>R-49</b>                                 | <b>R-49</b>                                 | <b>R-49</b>                                 | <b>R-49</b>                                 | <b>R-60</b>                                 | <b>R-60</b>                                 |
| <b>Walls, Above Grade</b>   |   |   |   |   |   |   |
| Mass  | R-11.4ci                                    | R-13.3ci                                    | R-13.3ci                                    | R-15.2ci                                    | R-15.2ci                                    | R-15.2ci                                    |
| Metal Framed  | <b>R-13 + R-10ci</b>                        | <b>R-13 + R-10ci</b>                        | <b>R-13 + R-12.5ci</b>                      | <b>R-13 + R-12.5ci</b>                      | <b>R-13 + R-12.5ci</b>                      | <b>R-13 + R-15.6ci</b>                      |
| Wood Framed and Other   | <b>R-13 + R-7.5ci or<br/>R-20 + R-3.8ci</b> | <b>R-13 + R-7.5ci or<br/>R-20 + R-3.8ci</b> | <b>R-13 + R-7.5ci or<br/>R-20 + R-3.8ci</b> | <b>R-13 + R-7.5ci or<br/>R-20 + R-3.8ci</b> | <b>R-13 + R-7.5ci or<br/>R-20 + R-3.8ci</b> | <b>R-13 + R-7.5ci or<br/>R-20 + R-3.8ci</b> |
| <b>Walls, Below Grade</b>   |   |   |   |   |   |   |
| Below-Grade Wall  | <b>R-7.5ci</b>                              | <b>R-10ci</b>                               | <b>R-10ci</b>                               | <b>R-15ci</b>                               | <b>R-15ci</b>                               | <b>R-15ci</b>                               |
| <b>Slab-On-Grade Floors</b>   |   |   |   |   |   |   |
| Unheated Slabs  | <b>R-15 for 24" below</b>                   | <b>R-20 for 24" below</b>                   | <b>R-20 for 24" below</b>                   | <b>R-20 for 48" below</b>                   | <b>R-20 for 48" below</b>                   | <b>R-20 for 48" below</b>                   |
| Heated Slabs  | R-15 for 36" below<br>+ R-5 full slab       | R-15 for 36" below<br>+ R-5 full slab       | R-15 for 36" below<br>+ R-5 full slab       | R-20 for 48" below<br>+ R-5 full slab       | R-20 for 48" below<br>+ R-5 full slab       | R-20 for 48" below<br>+ R-5 full slab       |

# THERMAL CONTROL LAYER

| IECC 2021 - TABLE C402.1.4<br>OPAQUE THERMAL ENVELOPE ASSEMBLY MAXIMUM REQUIREMENTS, U-FACTOR METHOD |                |                |                |                |                |                |
|--|----------------|----------------|----------------|----------------|----------------|----------------|
| CLIMATE ZONE   | 5 AND MARINE 4 |                | 6              |                | 7              |                |
|  | All Other      | Group R        | All Other      | Group R        | All Other      | Group R        |
| <b>Roofs</b>   |                |                |                |                |                |                |
| Insulation Entirely Above Roof Deck  | U-0.032        | U-0.032        | U-0.032        | U-0.032        | U-0.032        | U-0.032        |
| Attic and Other  | <b>U-0.021</b> | <b>U-0.021</b> | <b>U-0.021</b> | <b>U-0.021</b> | <b>U-0.017</b> | <b>U-0.017</b> |
| <b>Walls, Above Grade</b>  |                |                |                |                |                |                |
| Mass   | U-0.090        | U-0.080        | U-0.080        | U-0.071        | U-0.071        | U-0.071        |
| Metal Framed   | <b>U-0.055</b> | <b>U-0.055</b> | <b>U-0.049</b> | <b>U-0.049</b> | <b>U-0.049</b> | <b>U-0.042</b> |
| Wood Framed and Other  | <b>U-0.051</b> | <b>U-0.051</b> | <b>U-0.051</b> | <b>U-0.051</b> | <b>U-0.051</b> | <b>U-0.051</b> |
| <b>Walls, Below Grade</b>  |                |                |                |                |                |                |
| Below-Grade Wall   | <b>C-0.119</b> | <b>C-0.092</b> | <b>C-0.092</b> | <b>C-0.063</b> | <b>C-0.063</b> | <b>C-0.063</b> |
| <b>Slab-On-Grade Floors</b>  |                |                |                |                |                |                |
| Unheated Slabs   | <b>F-0.52</b>  | <b>F-0.51</b>  | <b>F-0.51</b>  | <b>F-0.434</b> | <b>F-0.51</b>  | <b>F-0.434</b> |
| Heated Slabs   | <b>F-0.62</b>  | <b>F-0.62</b>  | <b>F-0.62</b>  | <b>F-0.602</b> | <b>F-0.602</b> | <b>F-0.602</b> |

## Section C402 Building Envelope Requirements

**C402.1.4.2 Thermal resistance of cold-formed steel walls.** *U*-factors of walls with cold-formed steel studs shall be permitted to be determined in accordance with Equation 4-1:

$$U = 1 / [R_s + (ER)] \quad \text{(Equation 4-1)}$$

$R_s$  = The cumulative *R*-value of the wall components along the path of heat transfer, excluding the cavity insulation and steel studs.

*ER* = The effective *R*-value of the cavity insulation with steel studs as specified in Table C402.1.4.2.

**TABLE C402.1.4.2**  
**EFFECTIVE R-VALUES FOR STEEL STUD WALL ASSEMBLIES**

| NOMINAL STUD DEPTH (inches) | SPACING OF FRAMING (inches) | CAVITY R-VALUE (insulation) | CORRECTION FACTOR (F <sub>c</sub> ) | EFFECTIVE R-VALUE (ER) (Cavity R-Value × F <sub>c</sub> ) |
|-----------------------------|-----------------------------|-----------------------------|-------------------------------------|---|
| 3½                          | 16                          | 13                          | 0.46                                | 5.98  |
|                             |                             | 15                          | 0.43                                | 6.45  |
| 3½                          | 24                          | 13                          | 0.55                                | 7.15  |
|                             |                             | 15                          | 0.52                                | 7.80  |
| 6                           | 16                          | 19                          | 0.37                                | 7.03  |
|                             |                             | 21                          | 0.35                                | 7.35  |
| 6                           | 24                          | 19                          | 0.45                                | 8.55  |
|                             |                             | 21                          | 0.43                                | 9.03  |
| 8                           | 16                          | 25                          | 0.31                                | 7.75  |
|                             | 24                          | 25                          | 0.38                                | 9.50  |

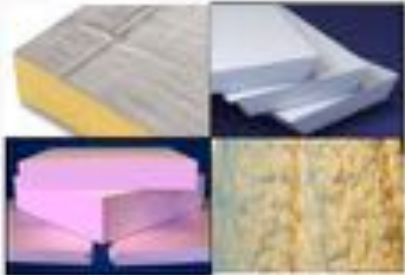


# THERMAL CONTROL LAYER

| IECC 2021 - TABLE C402.1.4<br>OPAQUE THERMAL ENVELOPE ASSEMBLY MAXIMUM REQUIREMENTS, U-FACTOR METHOD |                |          |       |          |       |          |
|--|----------------|----------|-------|----------|-------|----------|
| CLIMATE ZONE   | 5 AND MARINE 4 |          | 6     |          | 7     |          |
| <b>Vertical Fenestration</b>   |                |          |       |          |       |          |
| <b>U-Factor</b>  |                |          |       |          |       |          |
| Fixed Fenestration   | 0.36           |          | 0.34  |          | 0.29  |          |
| Operable Fenestration  | 0.45           |          | 0.42  |          | 0.36  |          |
| Entrance Doors   | 0.63           |          | 0.63  |          | 0.63  |          |
| <b>SHGC</b>  |                |          |       |          |       |          |
|  | Fixed          | Operable | Fixed | Operable | Fixed | Operable |
| PF < 0.2   | 0.38           | 0.33     | 0.38  | 0.34     | 0.40  | 0.36     |
| $0.2 \leq \text{PF} < 0.5$   | 0.46           | 0.40     | 0.46  | 0.41     | 0.48  | 0.43     |
| PF $\geq 0.5$  | 0.61           | 0.53     | 0.61  | 0.54     | 0.64  | 0.58     |
| <b>Skylights</b>   |                |          |       |          |       |          |
| U-Factor   | 0.50           |          | 0.50  |          | 0.50  |          |
| SHGC   | 0.40           |          | 0.40  |          | NR    |          |

## Rain Screen Cavity Insulation Comparison

### FOAM



- Plastic-based (combustible).
- Rigid closed-cell boards.
- Air barrier with facer options.
- Resists water absorption.

### FIBER



- Mineral-based (non-combustible).
- Semi-rigid open-cell.
- Permeable to air and moisture.
- Absorption potential.

*Information presented at Carlisle 2015 Sustainable Roofing & Waterproofing Conference*

## Rain Screen Cavity Insulation Comparison

### FOAM



- **2" foil-faced polyiso (R-13.0)**
- **4' x 8' (32ft<sup>2</sup>) = 12lbs.**
- **0.38 lb./ft<sup>2</sup>**
- **6 manufacturers, 30 plants**

### FIBER



- **3" dual-density mineral fiber (R-12.9)**
- **4' x 6' (24ft<sup>2</sup>) = 66lbs.**
- **2.75 lb./ft<sup>2</sup>**
- **2 manufacturers, 2 plants**

*Information presented at Carlisle 2015 Sustainable Roofing & Waterproofing Conference*

## Rain Screen Cavity Insulation Comparison

|                               | 2" Foil-Faced Polyiso<br>(R-13.0) |      |        | 3" Dual Density Mineral Fiber<br>(R-12.9) |      |        |
|-------------------------------|-----------------------------------|------|--------|---|------|--------|
|                               | Dry                               | Wet  | Change | Dry                                       | Wet  | Change |
| R-Value @75°F Mean Temp       | 12.8                              | 12.4 | -4%    | 12.5                                      | 2.8  | -78%   |
| R-Value @40°F Mean Temp       | 13.3                              | 13.0 | -2%    | 13.8                                      | 4.9  | -64%   |
| Density [lb/ft <sup>3</sup> ] | 2.38                              | 2.67 | +12%   | 4.43                                      | 29.5 | +566%  |

- Test method: ASTM C 518.
- Wet samples: 2h immersion in water at room temp, no drainage allowed. Samples placed in plastic bag during measurement.

Information presented at Carlisle 2015 Sustainable Roofing & Waterproofing Conference

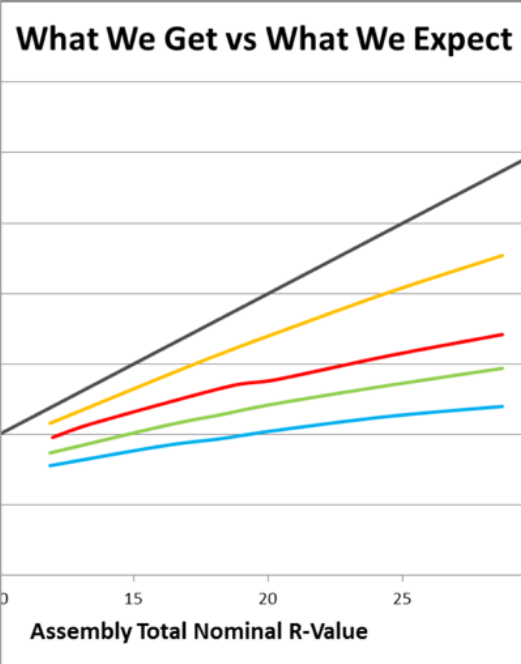


Image Credit: Knight Wall

## Problem Statement:

The thermal performance requirements of our building enclosures has increased significantly in the last 20 years. Increased performance requirements have outpaced readily available and understood solutions. As a result, the actual thermal resistance of many opaque wall systems currently used does not achieve its intended thermal performance and sometimes does not even meet the minimum requirements of the energy code.

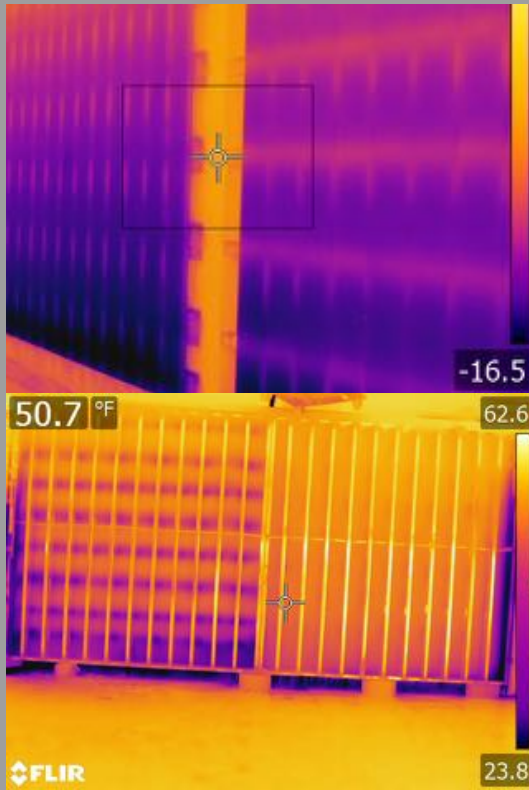


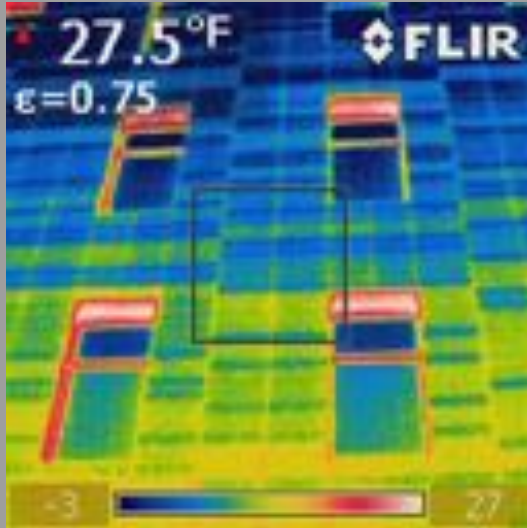
Image Credit: CCW/KWS/Dow Assembly Testing

## Problem Statement: (con't)

Many commonly used opaque wall systems achieve only 40-80% of their nominally rated thermal performance which leads to:

- Increased Energy Use
- Decreased Occupant Comfort
- Decreased System Service Life

## Key Concepts:



- Many commonly used opaque wall systems achieve only 40-80% of their nominally rated thermal performance
- There are multiple code compliant insulation options
- Minimize thermal bridging before adding additional insulation
- Insulation selection for wet and dry areas
- Optimal effective assembly thermal performance of R-20 (U-0.050) to R-25 (U-0.040)

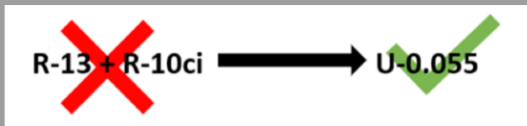
## Massachusetts Amendments - Base Code:



- Adds sections for IECC Zero Energy Code and MA Stretch Energy Code
- Modifies C402.1.5 Component Performance Alternative
- Modifies Table C402.4 Fenestration U-Factor
  - Fixed Fenestration = U-0.30
  - Operable Fenestration = U-0.32



## Massachusetts Amendments - Stretch Code



- Prescriptive compliance only allowed up to 20,000sf
- Adds Targeted Performance and Relative Performance compliance options
- Adds Certified Performance compliance options (Passive House & HERS)
- Deletes R-Value Table C402.1.3
- Replaces Component Performance Alternative section
- Adds Section C402.7 Derating and Thermal Bridges

**Vapor Control Layer:** The component (or components) that is (or are) designed and installed in an assembly to control the movement of water by vapor diffusion.

**Vapor Retarder Class:** A measure of a material or assembly's ability to limit the amount of moisture that passes through that material or assembly. Vapor retarder class shall be defined using the desiccant method of ASTM E 96 as follows:

- Class I: 0.1 perm or less.
- Class II:  $0.1 < \text{perm} \leq 1.0$  perm.
- Class III:  $1.0 < \text{perm} \leq 10$  perm.

**Vapor Permeable Membrane:** The property of having a moisture vapor permeance rating of 10 perms or greater, when tested in accordance with the desiccant method using Procedure A of ASTM E 96.

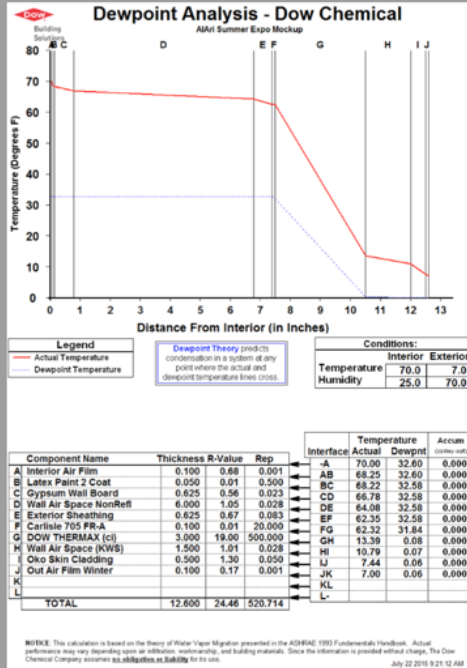
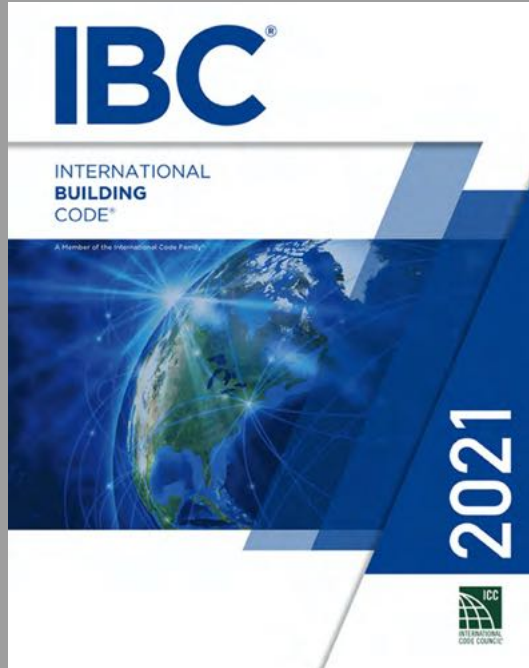




Image Credit: Matt Risinger

## Common Vapor Control Layer Materials

- Self-adhered membranes
- Fluid-applied membranes
- Polyethylene sheeting
- Kraft paper facing
- Latex paint
- Any material with a vapor permeance of  $<10$  perm



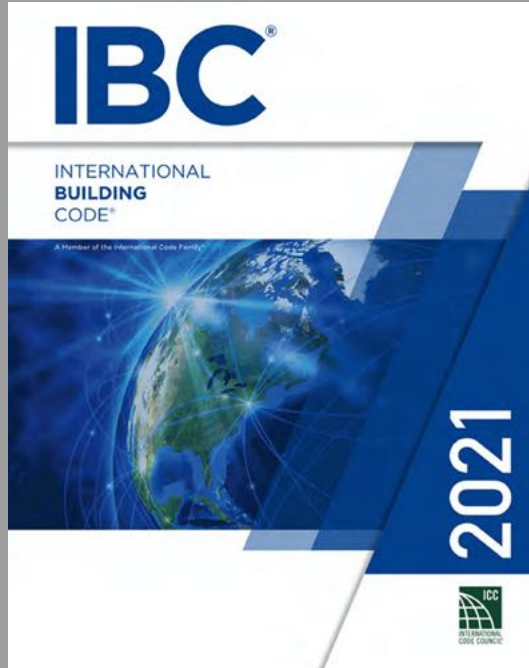
## Chapter 14 – Exterior Walls

**Section 1402.2 Weather Protection:** ...Protection against condensation in the exterior wall assembly shall be provided in accordance with Section 1404.3.

**1404.3 Vapor Retarders:** ...A vapor retarder shall be provided on the interior side of frame walls in accordance with Tables 1404.3(2) and 1404.3(3), or an approved design using accepted engineering practice for hygrothermal analysis. The appropriate zone shall be selected in accordance with Chapter 3 of the *International Energy Conservation Code*.

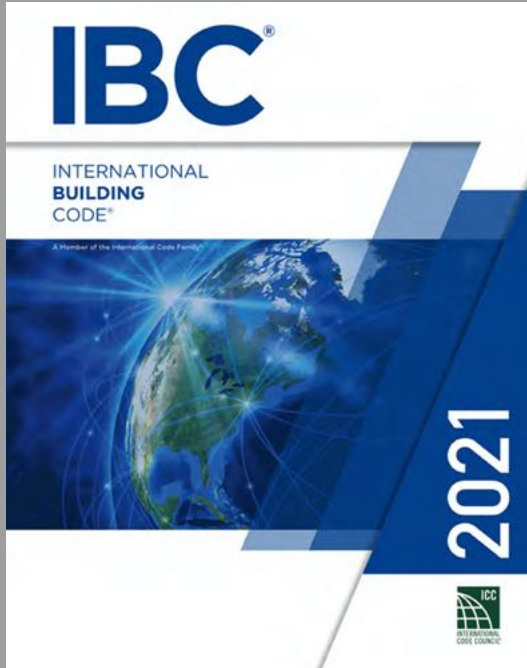
**Exceptions:**

1. Basement walls.
2. Below-grade portion of any wall.
3. Construction where moisture or its freezing will not damage the materials.
4. Conditions where Class III vapor retarders are allowed per Section 1405.3.2.

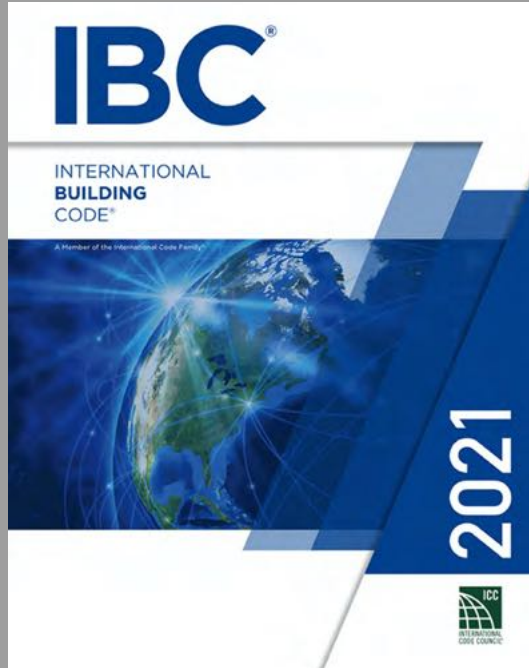


| TABLE 1404.3(2) VAPOR RETARDER OPTIONS |                      |               |                     |
|--|----------------------|---------------|---------------------|
| CLIMATE ZONE                           | VAPOR RETARDER CLASS |               |                     |
|  | I                    | II            | III <sup>a</sup>    |
| 1, 2                                   | Not Permitted        | Not Permitted | Permitted           |
| 3                                      | Not Permitted        | Permitted     | Permitted           |
| 4 (except marine)                      | Not Permitted        | Permitted     | See Table 1404.3(3) |
| Marine 4, 5, 6, 7, 8                   | Permitted            | Permitted     | See Table 1404.3(3) |

a. See also Sections 1404.3.1 and Section 1404.3.2



| TABLE 1404.3(3) CLASS III VAPOR RETARDERS |  |
|---|--|
| ZONE                                      | CLASS III VAPOR RETARDERS PERMITTED FOR:   |
| 4   | Vented cladding over wood structural panels<br>Vented cladding over fiberboard<br>Vented cladding over gypsum<br>Continuous insulation with R-Value $\geq$ R-2.5 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-3.75 over 2x6 wall |
| 5   | Vented cladding over wood structural panels<br>Vented cladding over fiberboard<br>Vented cladding over gypsum<br>Continuous insulation with R-Value $\geq$ R-5 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-7.5 over 2x6 wall    |
| 6   | Vented cladding over fiberboard<br>Vented cladding over gypsum<br>Continuous insulation with R-Value $\geq$ R-7.5 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-11.25 over 2x6 wall   |
| 7   | Continuous insulation with R-Value $\geq$ R-10 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-15 over 2x6 wall   |
| 8   | Continuous insulation with R-Value $\geq$ R-12.5 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-20 over 2x6 wall   |



| <b>ZONE</b> | <b>PERMITTED CONDITIONS:</b>  |
|-------------|---|
| 3           | Continuous insulation with R-Value $\geq$ R-2   |
| 4, 5, 6     | Continuous insulation with R-Value $\geq$ R-3 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-5 over 2x6 wall    |
| 7           | Continuous insulation with R-Value $\geq$ R-5 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-7.5 over 2x6 wall  |
| 8           | Continuous insulation with R-Value $\geq$ R-7.5 over 2x4 wall<br>Continuous insulation with R-Value $\geq$ R-10 over 2x6 wall |

*a. In addition to the vapor retarder, spray foam with a maximum permeance of 1.5 perms at the installed thickness, applied to the interior cavity side of sheathing is deemed to comply with the continuous insulation requirement for moisture control purposes of this table where the spray foam R-Value plus any continuous insulation R-Value equals or exceeds the specified continuous insulation R-Value.*

## Problem Statement:

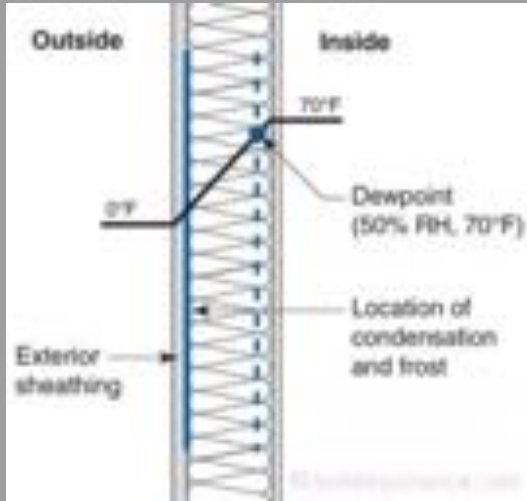


Image Credit: Building Science Corporation

- Vapor migration has been misunderstood for decades
- The proper location for vapor retarders can be climate zone and seasonally specific
- Improperly located vapor retarders can increase the potential for condensation
- Vapor retarders have the potential to trap construction moisture and limit drying potential





## Key Concepts

- The vapor control layer should be located on the warm side of the thermal control layer
- The vapor control layer can be combined with other control layers if the location in the wall assembly allows
- Care should be taken to not design multiple vapor retarders into a wall assembly
- Mind construction moisture



## Massachusetts Amendments - Base Code:

- None

## Massachusetts Amendments – Stretch Code:

- None



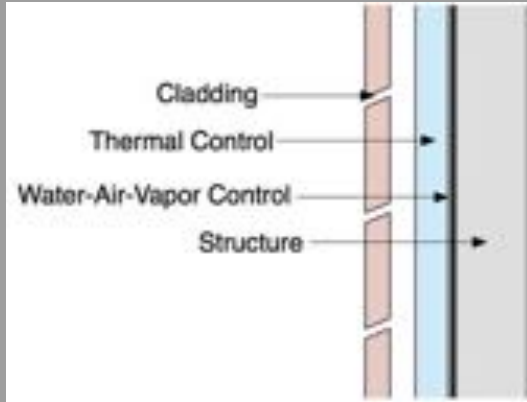
***Beauty:*** The quality of being pleasing, especially to look at, or someone or something that gives great pleasure, especially when looking at it.

The experience of "beauty" often involves an interpretation of some entity as being in balance and harmony with nature, which may lead to feelings of attraction and emotional well-being. Because this can be a subjective experience, it is often said that "beauty is in the eye of the beholder."



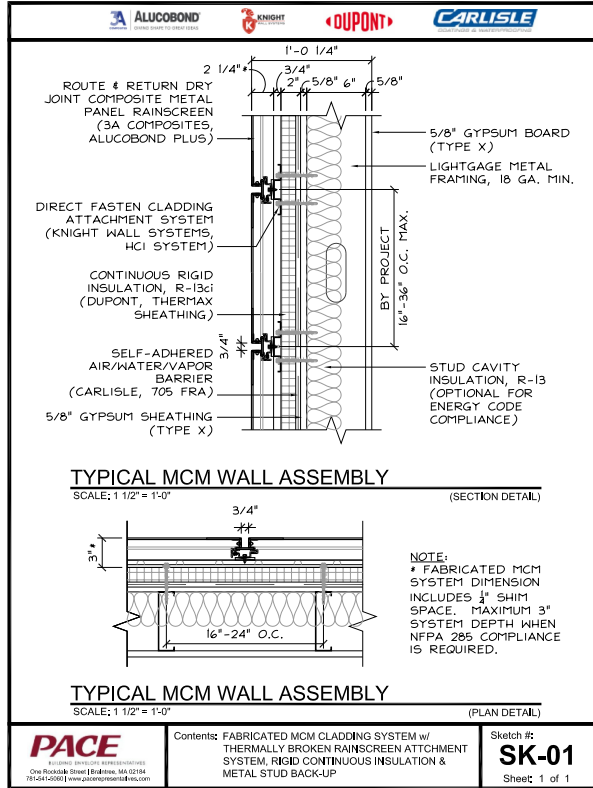
“If you build the wrong thing right, it’s still wrong, right?” -  
*Joe Lstiburek, Building Science Corporation*

## The Perfect Wall



*Image Credit: Building Science Corporation*

- The water, air & vapor control layer is combined and located outside of the structure to protect the structure and maintain continuity
- The water, air & vapor control layer is decoupled from the cladding and thermal control to allow the wall to work in any climate in any season
- The thermal control layer is moved outside of the structure to maintain continuity & minimize thermal bridging
- Cladding is back vented to promote draining and drying

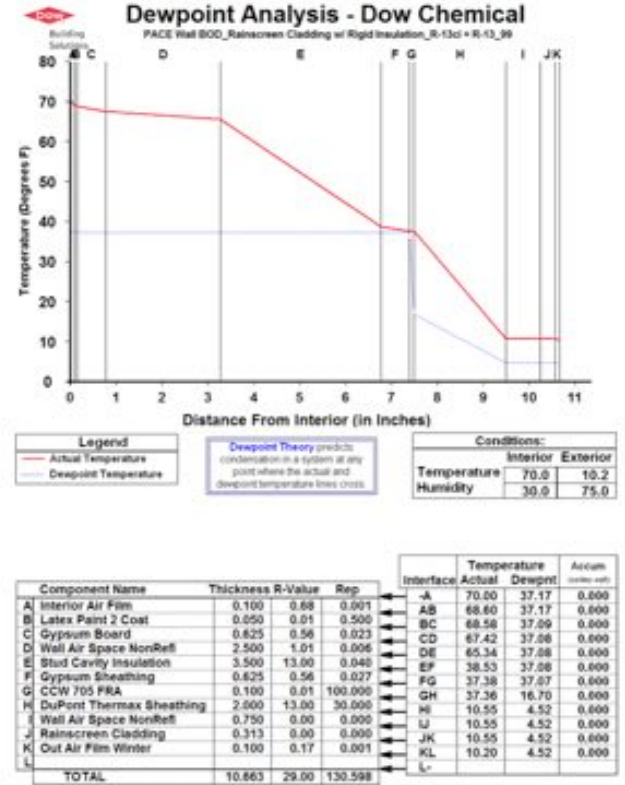


## IECC 2018 – Metal Stud R-13 + R-7.5ci | U-0.064

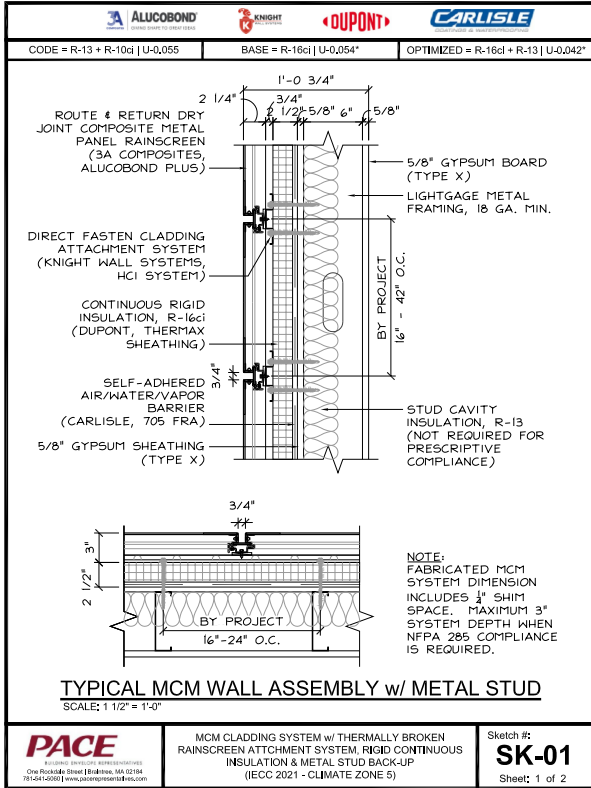
**Proposed**  
2" Thermax (R-13ci) w/ Knight Wall HCI (24" o.c.)  
optional R-13 cavity insulation

**ASHRAE Appendix A**  
R-13ci = U-0.063  
R-13 + R-13ci = U-0.048

**MA Stretch Code - 9<sup>th</sup> Edition**  
N/A



**NOTICE:** This calculation is based on the theory of Water Vapor Migration presented in the ASHRAE 2002 Fundamentals Handbook. Actual performance may vary depending upon air infiltration, mechanical, and building systems. Since this information is provided without charge, The Dow Chemical Company assumes no liability for its use.



## IECC 2021 – Metal Stud R-13 + R-10ci | U-0.055

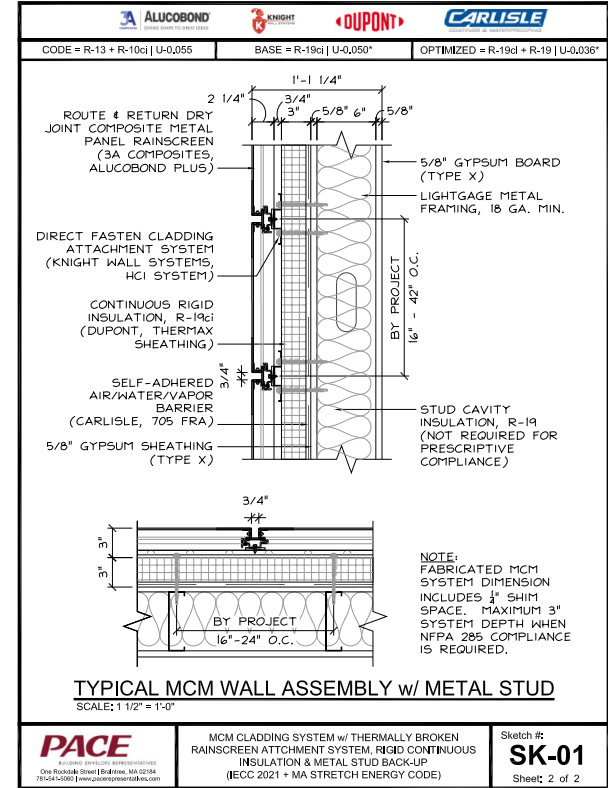
**Proposed**  
2 1/2" Thermax (R-16ci) w/  
Knight Wall HCI (24" o.c.)  
optional R-13 cavity insulation

### ASHRAE Appendix A

R-16ci = U-0.053  
R-13 + R-13ci = U-0.048  
R-13 + R-16ci = U-0.041

### MA Stretch Code – 10<sup>th</sup> Edition

R-16ci = U-0.102 (prescriptive)  
R-16ci = U-0.057 (modelled)  
R-13 + R-16ci = U-0.042 (modelled)  
R-19ci = U-0.050 (modelled)  
R-19 + R-19ci = U-0.036 (modelled)



Reference detail. Registered professional in responsible charge to review prior to use. | Revised: September 2023  
\*Assembly U-Factor based on ASHRAE Standard 90.1 Table A3.3 for insulation values noted

Reference detail. Registered professional in responsible charge to review prior to use. | Revised: September 2023  
\*Assembly U-Factor thermal detailing based on manufacturer's 3D thermal modeling for cladding attachment system and 24" o.c. girt spacing and 11" o.c. louver spacing

## Show Your Work - Prescriptive

$$R_o = >R-15$$

$$\text{Derating Factor} = 0.55 - (0.007 * R-16) = 0.44$$

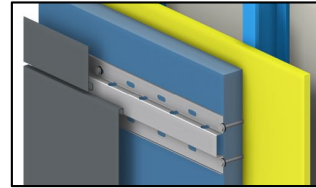
$$R_{\text{derated}} = R-16 * 0.44 = R-7.04$$

ASHRAE 90.1 - Appendix A – Table A3.3

$$R-7ci = U-0.102$$

## Show Your Work - Modelled

### 3.1 Scenario 1: Knight Wall HCl System with Steel Stud Backup Wall



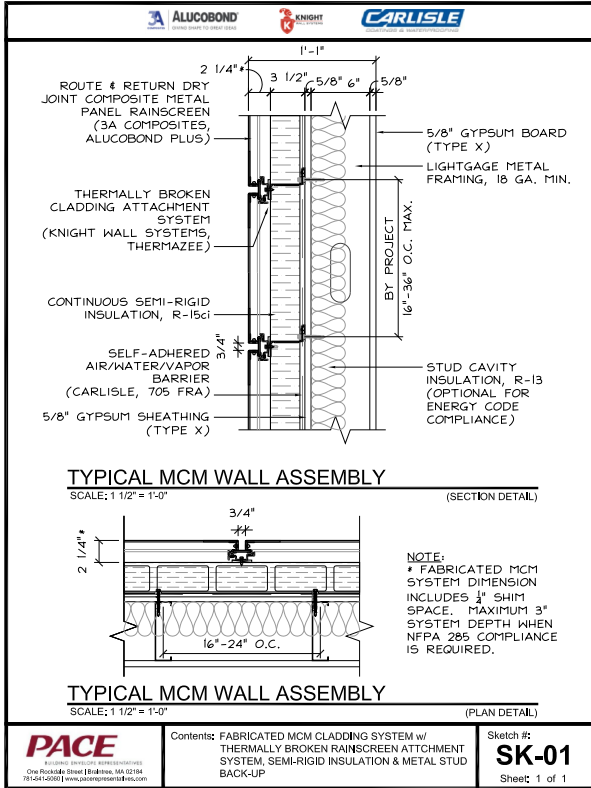
The Knight Wall HCl System with a steel stud backup wall is shown in Figure 3. Clear field U- and R-Values for this scenario are provided below in Table 1. The scenario was analyzed for two vertical spacings of the horizontal girt and for three thicknesses of polyiso insulation.

Figure 3: HCl System w/ Steel Stud Backup Wall

Table 1: Thermal Transmittance and Resistance values for Exterior Insulated Steel Stud Wall Assembly with HCl System

| Girt Vertical Spacing | Exterior Polyiso Insulation Thickness | Exterior Insulation Nominal R-Value<br>hr <sup>2</sup> -FFt <sup>2</sup> /BTU<br>(m <sup>2</sup> K/W) | Assembly R <sub>1D</sub> Value<br>hr <sup>2</sup> -FFt <sup>2</sup> /BTU<br>(m <sup>2</sup> K/W) | Assembly U-Value<br>BTU/hr <sup>2</sup> -FFt <sup>2</sup><br>(W/m <sup>2</sup> K) | Assembly Effective R-Value<br>hr <sup>2</sup> -FFt <sup>2</sup> /BTU<br>(m <sup>2</sup> K/W) | % Effective |
|-----------------------|---------------------------------------|---|--|---|--|-------------|
| 24"                   | 1.55"                                 | R-10.1<br>(1.78)  | R-13.3<br>(2.34)   | 0.081<br>(0.46)   | <b>R-12.4</b><br>(2.18)  | 94%         |
|                       | 2"                                    | R-13.0<br>(2.29)  | R-16.2<br>(2.85)   | 0.067<br>(0.38)   | <b>R-14.9</b><br>(2.62)  | 92%         |
|                       | 3"                                    | R-19.0<br>(3.35)  | R-22.2<br>(3.91)   | 0.050<br>(0.29)   | <b>R-19.9</b><br>(3.51)  | 90%         |
| 30"                   | 1.55"                                 | R-10.1<br>(1.78)  | R-13.3<br>(2.34)   | 0.079<br>(0.45)   | <b>R-12.6</b><br>(2.22)  | 95%         |
|                       | 2"                                    | R-13.0<br>(2.29)  | R-16.2<br>(2.85)   | 0.066<br>(0.37)   | <b>R-15.1</b><br>(2.67)  | 94%         |
|                       | 3"                                    | R-19.0<br>(3.35)  | R-22.2<br>(3.91)   | 0.048<br>(0.27)   | <b>R-20.7</b><br>(3.65)  | 93%         |





**IECC 2018 – Metal Stud**  
 R-13 + R-7.5ci | U-0.064

**Proposed**

3 1/2" mineral wool (R-15.1ci) w/ Knight Wall ThermaZee (24" o.c.)  
 optional R-13 cavity insulation

ASHRAE Appendix A

N/A

MA Stretch Code – 9th Edition

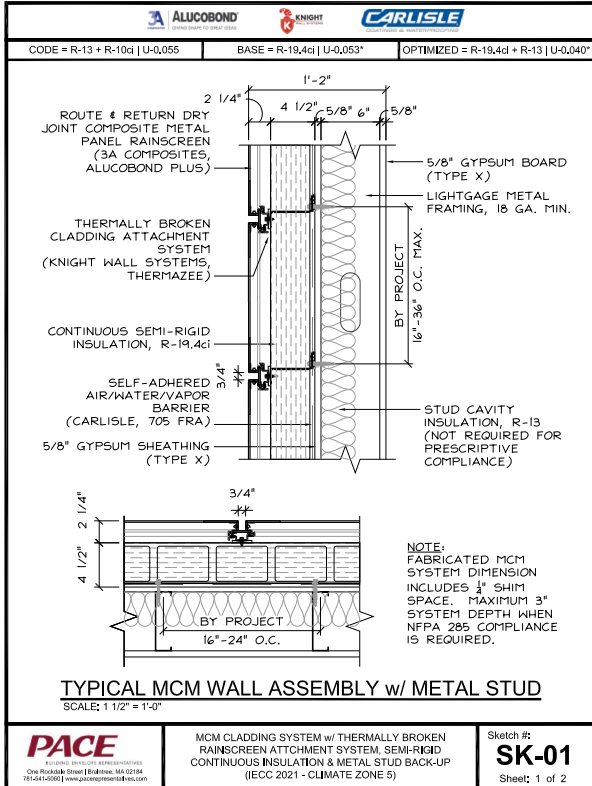
N/A

Actual

R-15.1ci = U-0.064 (modelled)

R-13 + R-15.1ci = U-0.047 (modelled)

Reference detail. Registered professional in responsible charge to review prior to use | Revised: April 2021

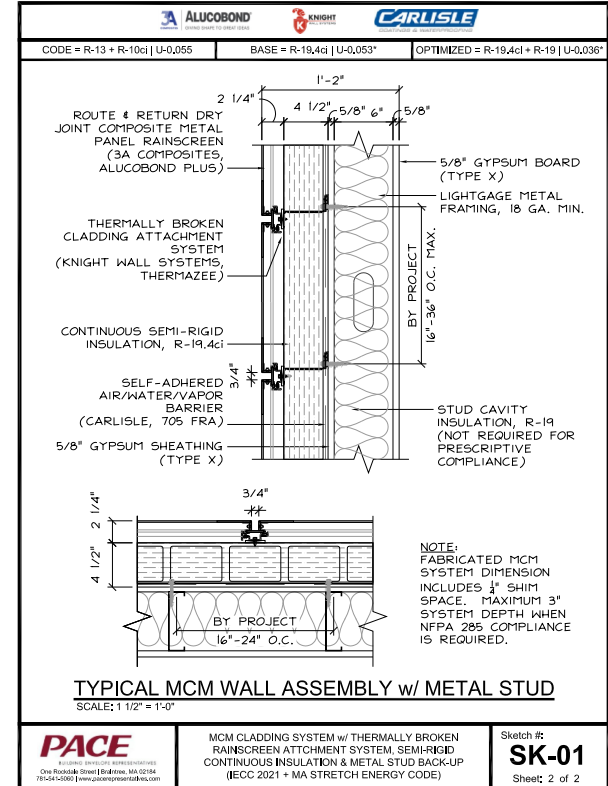


## IECC 2021 – Metal Stud R-13 + R-10ci | U-0.055

**Proposed**  
 4 1/2" mineral wool (R-19.4ci)  
 w/ Knight Wall ThermaZee (24" o.c.)  
 optional R-13 cavity insulation

ASHRAE Appendix A  
 N/A

MA Stretch Code – 10<sup>th</sup> Edition  
 R-19.4ci = U-0.092 (prescriptive)  
 R-19.4ci = U-0.053 (modelled)  
 R-13 + R-15.1ci = U-0.047 (modelled)



\*Reference detail. Registered professional in responsible charge to review prior to use. | Revised: September 2023  
 \*Assembly U-Factor thermal detailing based on manufacturer's 3D thermal modeling for cladding attachment system and 24" o.c. spacing

## Show Your Work - Prescriptive

$$R_o = >R-15$$

$$\text{Derating Factor} = 0.55 - (0.007 * R-19.4) = 0.414$$

$$R_{\text{derated}} = R-19.4 * 0.414 = R-8.03$$

ASHRAE 90.1 - Appendix A – Table A3.3

$$R-8ci = U-0.092$$

## Show Your Work - Modelled

**2. THERMAZEE WITH SPLIT INSULATED STEEL STUD ASSEMBLY**

| Component                    | Material                           | Thickness<br>in (mm) | Thermal<br>Conductivity<br>Btu in / ft h °F<br>(W/m K) | Nominal Resistance<br>Btu h °F / Btu<br>(m² K/W) |
|------------------------------|------------------------------------|----------------------|--|--|
| Interior Film                | -                                  | -                    | -  | R-0.7 (0.12 RSI)                                 |
| Gypsum                       | Gypsum                             | 1/2 (13)             | 1.1 (0.16)   | R-0.5 (0.08 RSI)                                 |
| Stud Cavity                  | R-19 Batt Insulation               | 6 (152)              | -  | R-19.0 (3.35 RSI)                                |
| Steel Stud                   | Galvanized Steel                   | 18 ga.               | 430 (62)   | -  |
| Sheathing                    | Gypsum                             | 5/8 (16)             | 1.1 (0.16)   | R-0.6 (0.10 RSI)                                 |
| Exterior Insulation          | Rockwool Cavity<br>Rock (R-4.3/in) | Varies               | 0.23 (0.034)   | R-8.6 to R-17.2<br>(1.51 to 3.03 RSI)            |
| Thermoset Isolation<br>Strip | PVC                                | -                    | 1.09 (0.157)   | -  |
| Fastener                     | Steel                              | 0.28 (7.1) Ø         | 347 (50)   | -  |
| Isolation Washer             | Polypropylene                      | -                    | 1.5 (0.22)   | -  |
| ThermaZee                    | Galvanized Steel                   | 18 ga.               | 430 (62)   | -  |
| Air Spaces <sup>1</sup>      | Air                                | Varies               | Varies   | -  |
| Exterior Film                | -                                  | -                    | -  | R-0.7 (0.12 RSI)                                 |
| Overall Wall Assembly<br>1D  | -                                  | -                    | -  | R-30.0 to R-38.6<br>(5.28 to 6.80 RSI)           |

<sup>1</sup> The thermal conductivities of the air spaces were determined according to ISO 10077-2

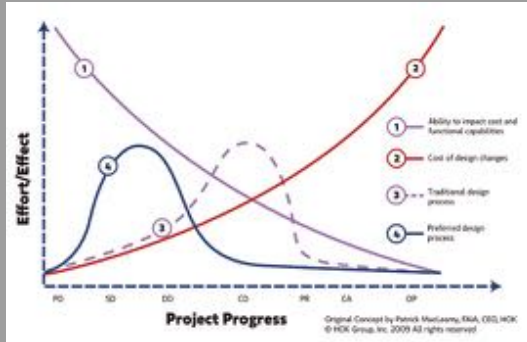


Image Credit: HOK Group, Inc.

- The building envelope influences over 50% of the energy end use of a commercial building
- Establishing envelope performance targets early in design allow design team to maximize the tradeoffs between the envelope and other building systems
- Material selection should account for performance, durability and compatibility
- Water + Path + Force = Leak
- The design and detailing of control layers should be kept as simple as possible, but no simpler
- A properly designed building envelope will reduce energy use, improve indoor environmental quality and assembly durability



- Building Science Corporation
- ASHRAE Fundamentals Handbook
- National Institute of Building Sciences – Whole Building Design Guide
- US Energy Information Administration
- New Buildings Institute
- Payette Research – Thermal Performance of Façades
- Morrison Hershfield - Thermal Performance of Building Envelope Details (1365-RP)
- Morrison Hershfield – BC Hydro Thermal Bridging Guide v1.6

# PACE

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